



## 9 Pz Stretch Belt Tool Stretch Timing Belts

*User's manual*

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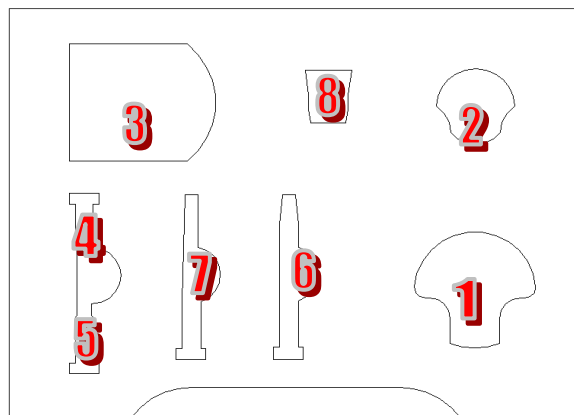
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### COMPONENTS

Re. N.	Description
1.	313191001 Tightener d. 50 mm.
2.	313191002 Tightener d.32 mm.
3.	313196001 Elastic belt remover
4.	313197003 M8X25 Ø 5,9 mm screw
5.	313197004 M8X40 Ø 5,7 mm screw
6.	313196002 M8X65 Ø 5,6 L 32.5 screw
7.	313196003 M8X65 Ø 5,6 L 11.5 screw
8.	313197005 Locking pin + M8 nut

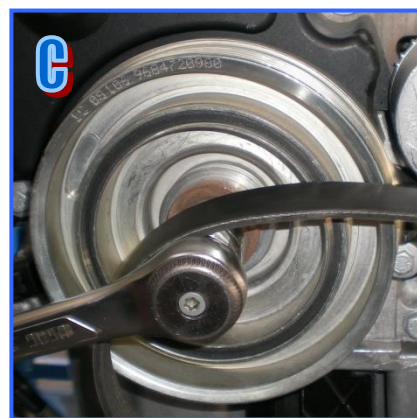
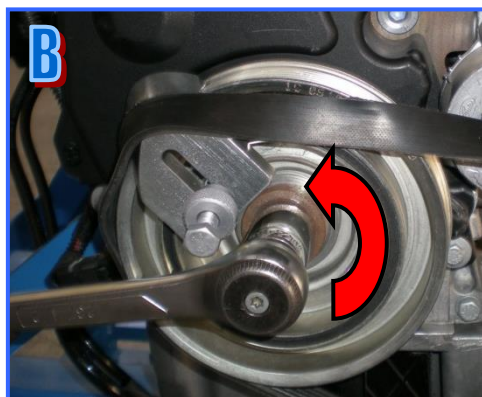
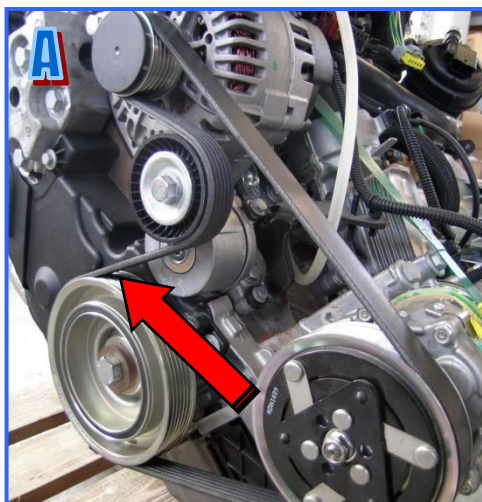
### DESCRIPTION

Specific kit for mounting and dismounting the new elastic belts on the pulley.

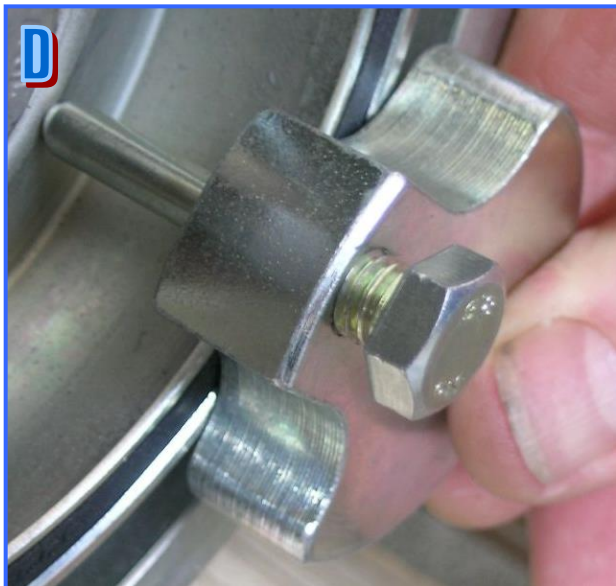
### BELT DISASSEMBLING

1. Mount the elastic belt remover on the pulley (Re. 3), in the part indicated by the arrow in the image A;
2. Choose and screw on the remover the supplied screws accordingly to the dimensions of the pulley; the screw must slide into the slot, then lock it with the nut and the pin;  
**Warning:** the screw has to lean on the bottom of the pulley.

3. Use the suitable key to turn the pulley, rotate following engine rotation, and keep the tightener in its position (Im. B);
4. Then rotate the pulley until the complete belt removal (Im. C).





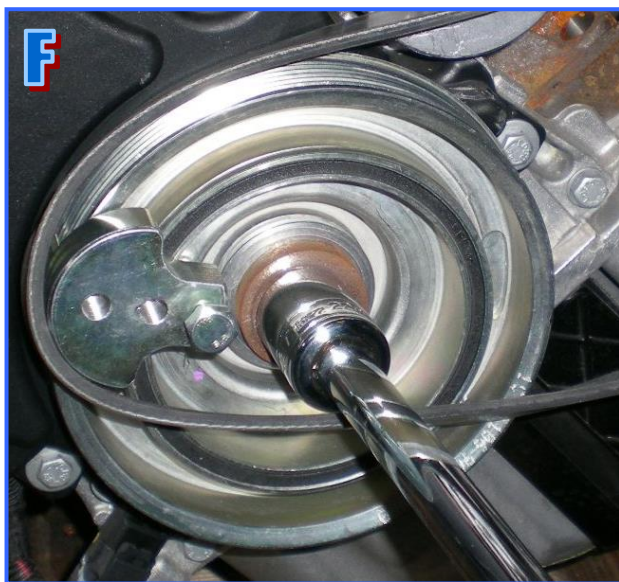
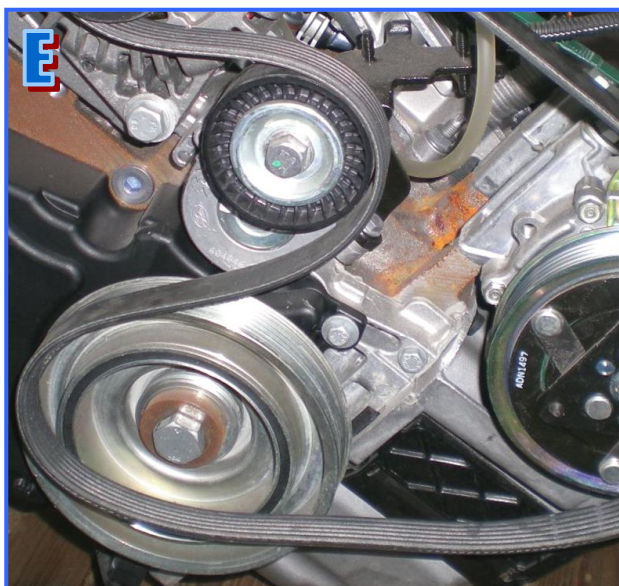


## BELT ASSEMBLY:

1. Choose the right Tightener (Nr. 1-2) according to the diameter of the pulley on which you have to work;
2. Lie the tooth of the Tightener on the external part of the pulley;
3. Tighten one of the supplied screws (Im. 4, 5, 6, 7) on the fitting tool: for the Ø 50 mm tightener (N. 1) follow the same locking procedure described above in the belt disassembling operation, for the Ø 32 mm tightener (N. 2) screw the screws into the threaded hole.

**Warning:** the screw has to lean on the bottom of the pulley (Im. D)

4. Lay the belt on the lower part of the pulley (Im. E);
5. Insert the Tightener making it adhere to the pulley (Im. F);
6. Use the suitable key to turn the pulley and keep the Tightener in its position (Im. G);
7. Turn till inserting the belt completely on the pulley (Im. H).



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